

9F Loco Chassis

BUILD INSTRUCTIONS BR Std 9F 2-10-0

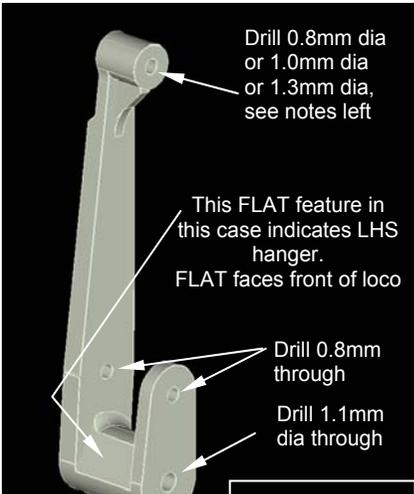
Jan 2017

Brake Hanger

Locate **5off each Pkt 4/010LHS and Pkt 4/009 RHS Brake Hangers**. Separate from the sprues and clean up.

Drill out the top mounting hole dependent on the mounting choice made earlier for the Hanger Bracket, ie 0.8mm dia for 0.8mm wire, 1.0mm dia if using 14BA screws and 1.3mm dia if using 12BA screws.

Drill the remaining holes as per the illustration to the right. The screwed options are recommended.



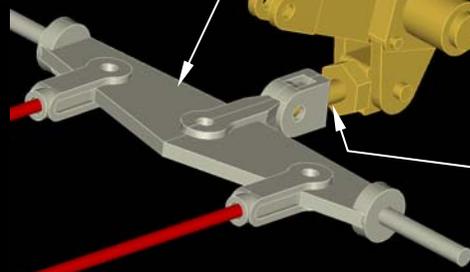
**Pkt 4/010 LHS
Pkt 4/009 RHS**



Plastic Brake shoe, Thick end to the bottom

Pkt 4/003 Front Intermediate Spreader

Front Brake Lever See page 4



After the Brake Spreader final position is obtained then shorten the cast threads to enter the yoke of the spreader. Solder after final testing.

The illustration below shows the individual spreaders and their locations. This illustration is included now for completeness but the wheels will be needed to establish the Pull Rod lengths so final assembly should be left until a convenient point when wheels are present. As you will note the front pair of axles are braked from the front brake cylinder and the rear 3 axles from the rear brake cylinder.

